

Supplied parts:



M10 stud  
**E** x 2

Basin collar  
**F** x 2

M10 nut  
**G** x 4

ALL METHODS



Wall collar  
**A** x 2

Ø75xØ21 Washer  
**B** x 2

METHOD A only



Ø75xØ10.5 Washer  
**P** x 2



Click nut  
**D** x 2

M10 washer  
**M** x 2

Assembly only



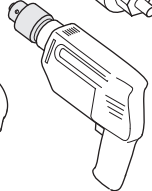
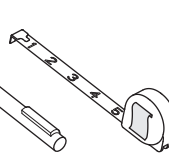
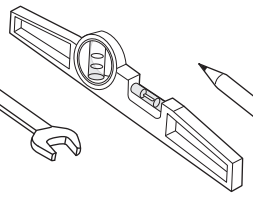
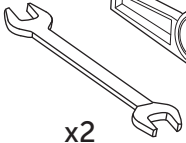
Rubber washer  
**U** x 2

METHOD C only



Ø41 Packer  
**C** x 2

Required tools:



Ø79 mm

x2

METHOD A only



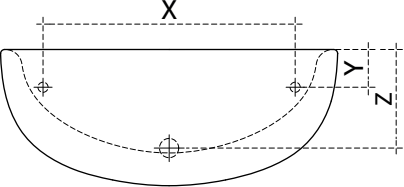
Ø15 mm

METHODS B & C



Ø30 mm

Drilled hole dimensions:



|       | X   | Y  | Z   |
|-------|-----|----|-----|
| S0430 |     |    |     |
| S0431 | 375 | 55 | 145 |
| S0432 |     |    |     |
| S0444 | 475 | 55 | 145 |
| S0433 | 290 | 55 | 145 |
| S0435 |     |    |     |

National Plumbing & Drainage code:

The product covered by this installation instruction must be installed as described and in accordance with relevant local regulations. Installations not complying may void the product performance & warranty. Armitage Shanks strongly recommends that this product is fitted by a professional installer. The product is designed to meet the requirements of BS EN 274:2002 and is to be used for waste water only. To install, tighten each nut [G] with a torque no greater than 20Nm and pipe securing clip [K] no greater than 3Nm. Check for water tightness. Waste pipes must be supported; do not connect to the trap without sufficient support. Service temperature range 15°C to 90°C. Maximum operating pressure 10kPA (0.1bar).



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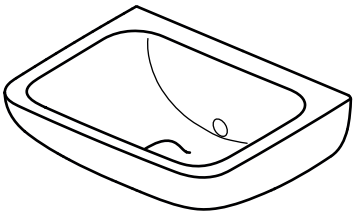
Armitage Shanks pursues a policy of continuing improvement in design and performance of its products. The right is therefore reserved to vary specification without notice.



Panel Fixation & 1¼ Waste Connection  
Assembly and Installation Instruction

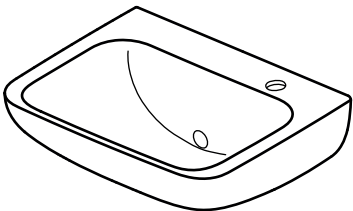
METHOD A

Back of panel accessible from inside the room



METHOD B

12 to 22mm thick panel - back of panel not accessible from inside the room



METHOD C

26 to 36mm thick panel - back of panel not accessible from inside the room

S0430, S0444, S0903, S0904



METHOD A Back of panel accessible from inside the room

1

Ø15mm

Ø79mm

Check hole is not outside basin wall-print.

2

Hand tighten until sleeve cover **H** touches back of basin.

3

Ensure the ceramic outlet spigot and adaptor **L** are free from dirt and grease before assembly.

Check adaptor **L** touches stop and is vertical.

**DO NOT** use waterproof (silicone) sealants.

4

Bend adaptor **L** to fit through Ø79 hole.

Trapway can be turned to suit waste pipe connection requirements. Waste pipes must have sufficient support before connection.

5

Check for water leaks before completing installation.

6

Check for water leaks before completing installation.

See methods B & C for installations where the back of the panel can not be reached from inside the room.

METHOD B 12 to 22mm thick panel - back of panel not accessible from inside the room

1

12-22mm

Ø30mm

Ø79mm

Check hole is not outside basin wall-print.

2

Hand tighten until sleeve cover **H** touches back of basin.

Check adaptor **L** touches stop and is vertical.

**DO NOT** use waterproof (silicone) sealants.

3

Ensure the ceramic outlet spigot and adaptor **L** are free from dirt and grease before assembly.

Check adaptor **L** touches stop and is vertical.

**DO NOT** use waterproof (silicone) sealants.

4

Bend adaptor **L** to fit through Ø79 hole. The M10 stud **E** will push & click in place.

Trapway can be turned to suit waste pipe connection requirements. Waste pipes must have sufficient support before connection.

5

Check for water leaks before completing installation.

6

Check for water leaks before completing installation.

See methods B & C for installations where the back of the panel can not be reached from inside the room.

METHOD C 26 to 36mm thick panel - back of panel not accessible from inside the room

1

26-36mm

Ø30mm

Ø79mm

Check hole is not outside basin wall-print.

2

Hand tighten until sleeve cover **H** touches back of basin.

Check adaptor **L** touches stop and is vertical.

**DO NOT** use waterproof (silicone) sealants.

3

Ensure the ceramic outlet spigot and adaptor **L** are free from dirt and grease before assembly.

Check adaptor **L** touches stop and is vertical.

**DO NOT** use waterproof (silicone) sealants.

4

Bend adaptor **L** to fit through Ø79 hole. The M10 stud **E** will push & click in place.

Trapway can be turned to suit waste pipe connection requirements. Waste pipes must have sufficient support before connection.

5

Check for water leaks before completing installation.

6

Check for water leaks before completing installation.

See methods B & C for installations where the back of the panel can not be reached from inside the room.